## Technical Data Sheet

ChangFu® SP-2924 Water-based Thermosetting Silicone Resin



| Description         | ChangFu® SP-2924 is a multifunctional water-based silicone resin with epoxy functional groups. It offers superior film hardness and enhanced adhesion to metal, glass, and ceramics, achieving a hardness of up to 4H—superior to traditional silicone resins.   |
|---------------------|--|
| Features & Benefits | VOC-Free: No volatile organic compounds are released.<br>Water-based Compatibility: Ideal for polymer systems using water as a solvent.<br>High-Performance Coating: Forms a high-strength silicon film with excellent hardness,<br>scratch resistance, adsorption, and solvent corrosion resistance.  |
| Applications        | Used as an additive in metal surface treatment solution to enhance salt spray resistance<br>and adhesion performance of the film layer.<br>Used as an adhesion promoter in sealants, adhesives, and coatings to greatly improve the<br>compatibility of polymer systems.<br>Used for inorganic filler treatment to improve the dispersibility, wettability, surface<br>adhesion, and chemical resistance of fillers and substrates.<br>Used as an additive for glass fiber reinforced composite materials. |

## **Typical Properties**

| Appearance         | Colorless or light-yellow clear liquid |
|--------------------|--|
| Solid Content, wt% | 24±1                                   |
| pH Value           | ≤5                                     |
| Viscosity, mPa.s   | ≤12                                    |

| Package        | Offered in 25L pails and 200L drums.   |
|----------------|--|
|                | Custom packaging is available.   |
|                |  |
| Storage        | Stored in a cool, well-ventilated place.                                       |
|                | Keep the container tightly closed.   |
|                |  |
| Transportation | See the corresponding Safety Data Sheet.                                       |
| J.             | Stored in a cool, well-ventilated place.<br>Keep the container tightly closed. |